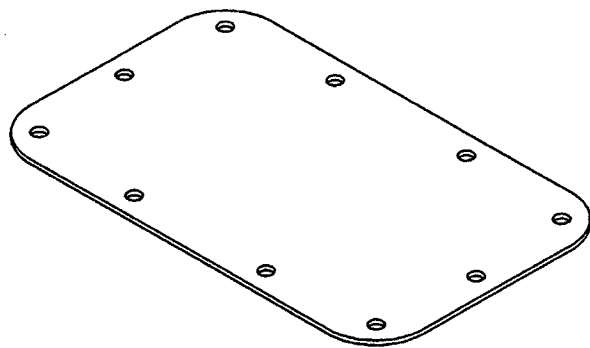
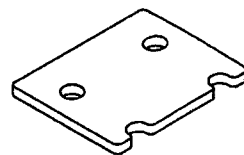


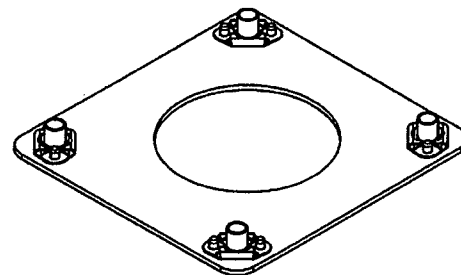
D4781-1 DOUBLER



D4781-3 DOUBLER



D4781-5 DOUBLER

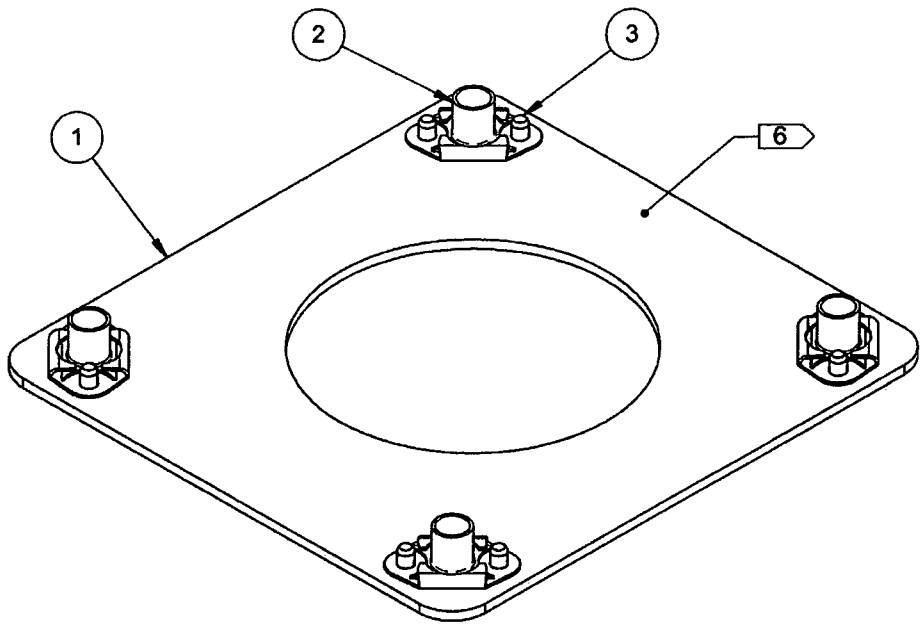


D4781-041 DOUBLER ASSY

RELEASED
2013-04-02
mp

A	NEW ISSUE	MB	13.02.21
REV.	DESCRIPTION	BY	DATE
DESIGN		DART AEROSPACE LTD	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED	<i>ASS</i>	DRAWING NO.	REV. A
MFG. APPR.	<i>MP</i>	D4781	SHEET 1 OF 4
APPROVED	<i>MP</i>	TITLE	SCALE
DE APPR.	<i>MP</i>	DOUBLER	NTS
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ITEM	QTY -041	P/N	DESCRIPTION
	X	D4781-041	DOUBLER ASSY
1	1	D4781-7	DOUBLER
2	4	MS21075L3	NUT PLATE
3	8	MS20426AD3-3	RIVET, CSK

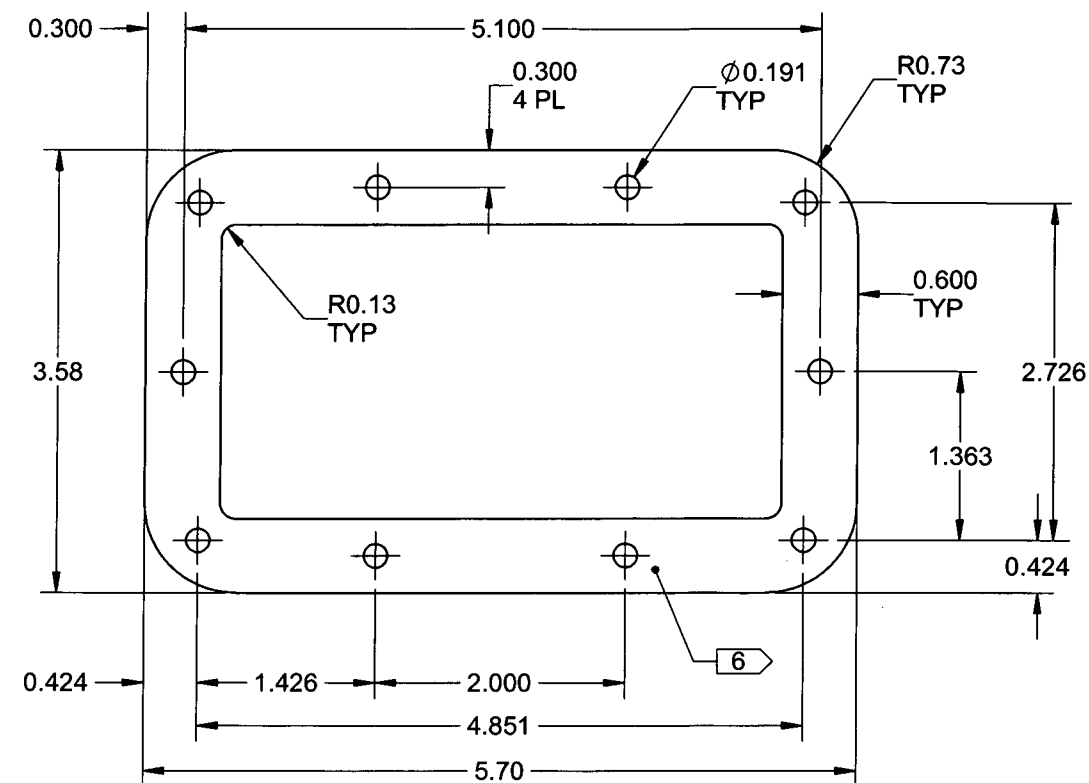


D4781-041 DOUBLER ASSY

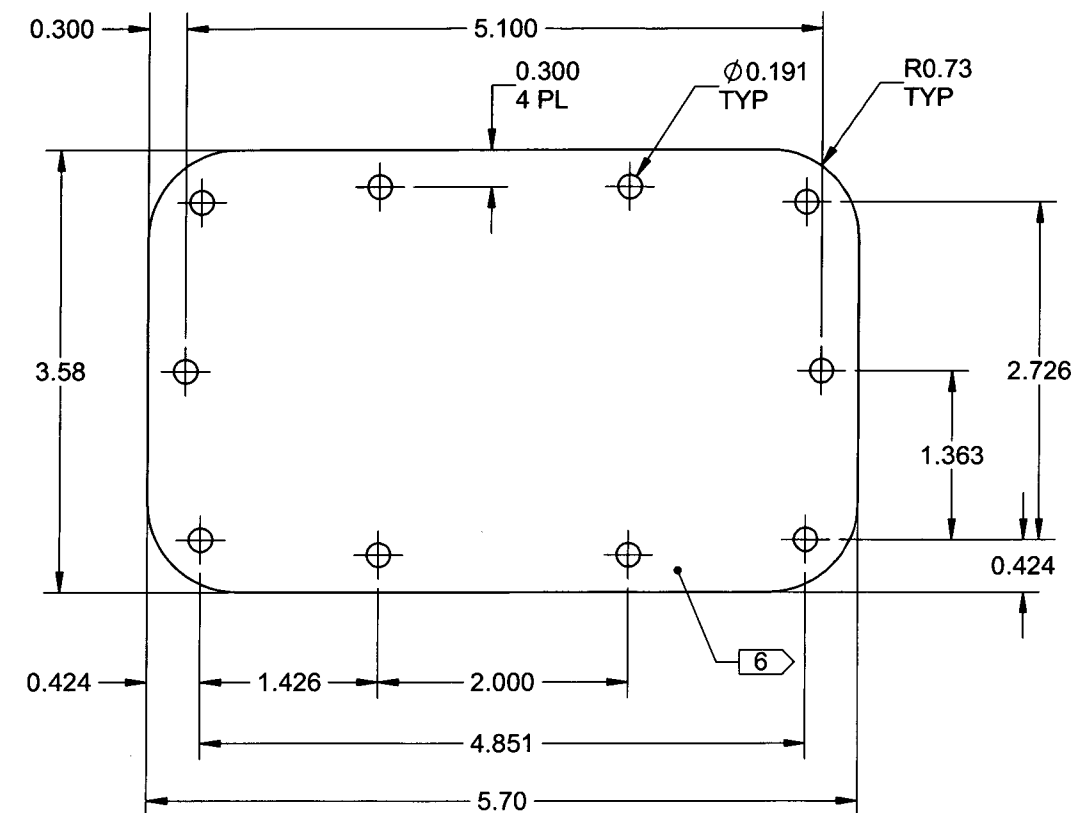
RELEASED
2013-04-02

- NOTES:
- 1) MATERIAL: N/A
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D4781-041" AND B/N "BXXXXX" PER DART QSI 044 6.1 (FINE POINT MARKER)
 - 7) WEIGHT: 0.07

DESIGN		DART AEROSPACE LTD	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED	ASS	DRAWING NO. D4781	REV. A
MFG. APPR.		SHEET 2 OF 4	
APPROVED		TITLE DOUBLER	SCALE NTS
DE APPR.		COPYRIGHT © 2013 BY DART AEROSPACE LTD	
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D4781-1 DOUBLER



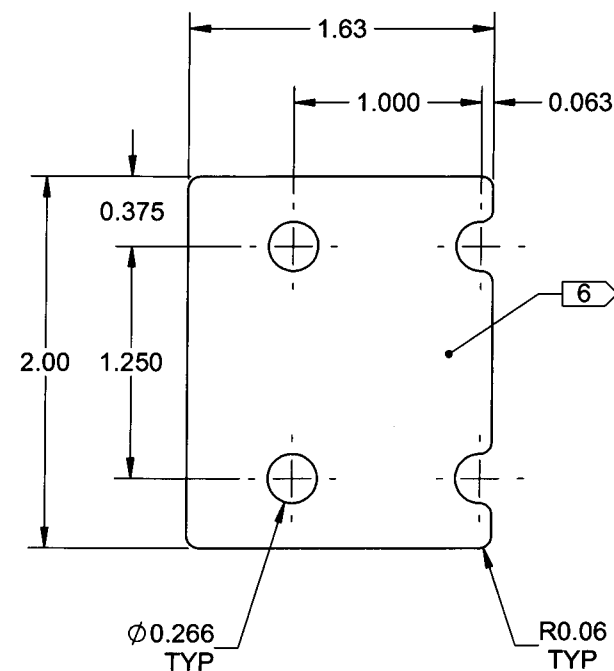
D4781-3 DOUBLER

NOTES:

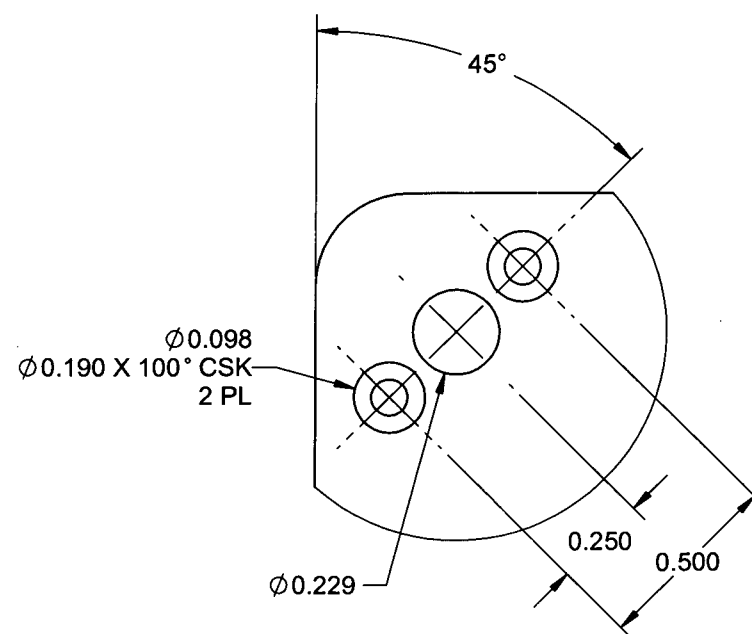
- 1) MATERIAL: 6061-T6/T62 ALUMINUM SHEET 0.063 THICK PER QQ-A-250/11 OR AMS QQ-A-250/11 OR AMS 4025 OR AMS 4027 OR ASTM B209 REF DART SPEC M6061T6S.063
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1 POWDER COAT "WHITE GLOSS" (4.3.5.1) PER DART QSI 005 4.3
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D4781-X" AND B/N "BXXXXX" PER DART QSI 044 6.1 (FINE POINT MARKER)
- 7) WEIGHT: D4781-1 = 0.05 lbs; D4781-3 = 0.13 lbs

DESIGN		DART AEROSPACE LTD	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED	ASS	DRAWING NO. D4781	REV. A
MFG. APPR.		SHEET 3 OF 4	
APPROVED		TITLE DOUBLER	SCALE
DE APPR.		NTS	
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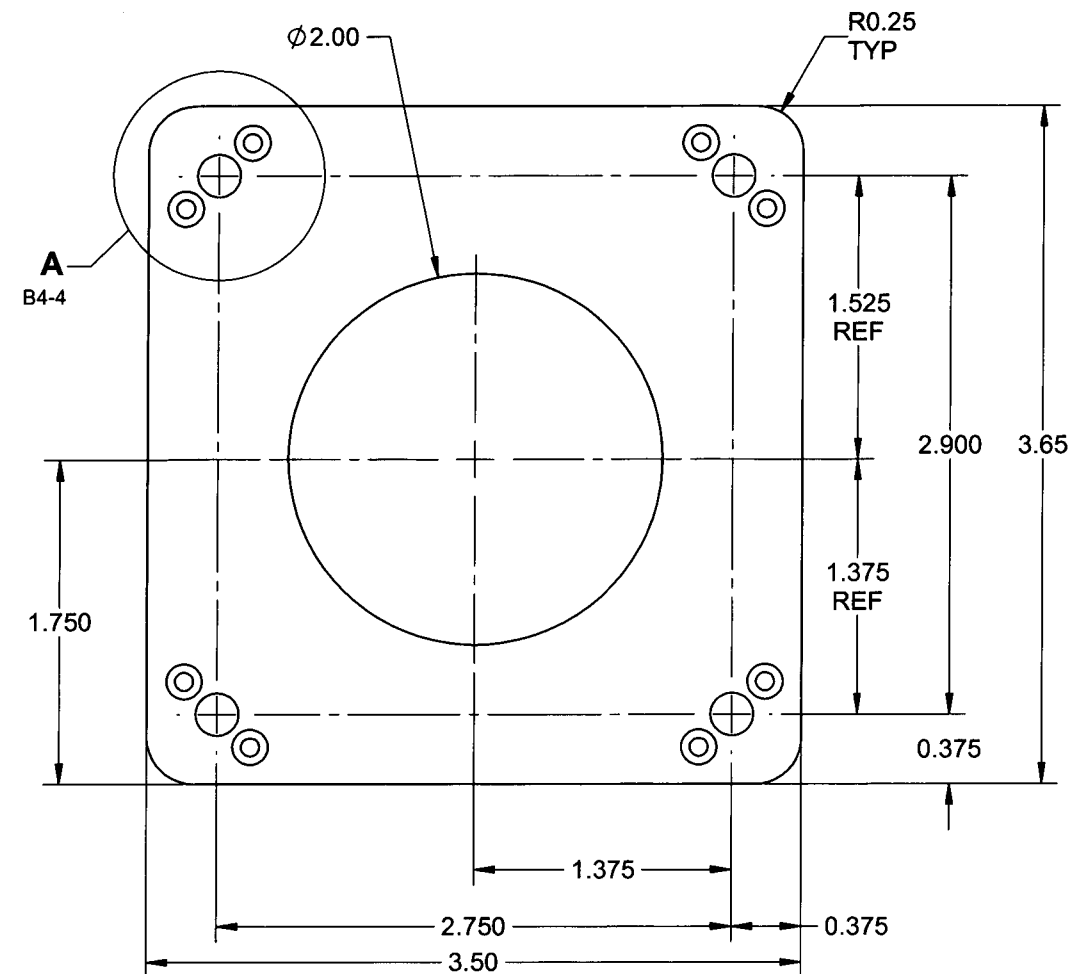
RELEASED
2013-04-02
AD



D4781-5 DOUBLER



DETAIL A D4-4
4 PL, SCALE 2X









D4781-7 DOUBLER

NOTES:

- 1) MATERIAL: -5: 6061-T6/T62 ALUMINUM SHEET 0.125 THICK PER QQ-A-250/11 OR AMS QQ-A-250/11 OR AMS 4025 OR AMS 4027 OR ASTM B209 REF DART SPEC M6061T6S.125
-7: 6061-T6/T62 ALUMINUM SHEET 0.063 THICK PER QQ-A-250/11 OR AMS QQ-A-250/11 OR AMS 4025 OR AMS 4027 OR ASTM B209 REF DART SPEC M6061T6S.063
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1 POWDER COAT "WHITE GLOSS" (4.3.5.1) PER DART QSI 005 4.3
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY D4781-5 WITH DART P/N "D4781-5" AND B/N "BXXXXX"; D4781-7, NONE PER DART QSI 044 6.1 (FINE POINT MARKER)
- 7) WEIGHT: D4781-5 = 0.04 lbs; D4781-7 = 0.06 lbs

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2013-04-02

DESIGN		DART AEROSPACE LTD	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. A
MFG. APPR.		D4781	SHEET 4 OF 4
APPROVED		TITLE	SCALE
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